

1. Identification

Product identifier: CRACKSTARZ PART B
Other means of identification: ---
Recommended use: Epoxy adhesive gel and crack filler for concrete repair
Restriction on use: Any that differs from the recommended use
Supplier Name: U.S. Resin Supply & Manufacturing
1309 Coffeen Ave. suite 16257
Sheridan, Wyoming
United States, WY82801
Telephone: 307-336-0741
Available hours: 9 AM to 5 PM Monday to Friday

2. Hazard identification

Signal word: DANGER

Product classification:



Skin corrosion - Category 1B. Serious eye damage - Category 1. Health hazards not otherwise classified - Category 1 Corrosive.

Reproductive toxicity - Category 2.

Skin sensitization - Category 1A.

Hazard statement(s):
H314 - Causes severe skin burns and eye damage.
H374 - Causes serious injury to the respiratory tract.
H361 - Suspected of damaging fertility or the unborn child.
H317 - May cause an allergic skin reaction.

Precautionary statement(s)

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist, vapors and spray. Wash hands thoroughly after handling and any other part of the body that may have been exposed to the product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water or shower. Immediately call a doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Immediately call a doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned or if skin irritation or a rash occurs: Get medical advice.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local, regional, national and/or international regulations in force.

Other hazards: No other effects shown.

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See toxicological information, section 11

3. Composition / Information on ingredients

No	CAS No :	Common name and synonyms	Concentration % (w/w)
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	60.00 - 80.00 *
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	5.00 - 10.00 *
3	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	5.00 - 10.00 *
4	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	5.00 - 10.00 *
5	25154-52-3	Nonylphenol, mix isomers	5.00 - 10.00 *

* The actual concentration range is withheld as a trade secret.

4. First-aid measures

If swallowed, irritation, any type of overexposure or symptoms of overexposure occur during use of the product or persists after use, immediately contact a POISON CENTER, an EMERGENCY ROOM or a PHYSICIAN; ensure that the product safety data sheet is available.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention as soon as possible.

Skin contact: Remove contaminated clothing immediately. Wash the skin with soap and water. Thoroughly wet contaminated clothing. If irritation persists, consult a doctor.

Inhalation: Move exposed person to fresh air. Keep this person warm and lying down. Loosen tight clothing such as a collar, tie, belt or waistband. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention immediately.

Ingestion: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do not induce vomiting unless instructed by medical personnel.

Symptoms: This product is irritating and corrosive to skin, eyes, respiratory and digestive tracts. The severity of symptoms can vary depending on the exposure conditions (contact time, product concentration, etc.). The worker may develop cutaneous hypersensitivity.

Effects (acute or delayed): If on skin, this product causes severe burns. Contact with eyes may cause redness, tearing, edema, pain, corneal opacity and even blindness. Inhalation of high concentrations vapors can cause severe burns to the mouth and airways leading to the lungs. High concentration exposure can lead to severe lesions and ulcerations of the esophageal mucosa and gastrointestinal tract. May cause skin sensitization. Studies suggest the possibility of an increase in congenital malformations.

Immediate medical attention and special treatment: For eye splash, wash with 500 ml of Diphoterine® then apply the secondary therapeutic protocol. For skin contact, wash with a volume of Diphoterine® in relation to the surface area of exposure. For late management, the Diphoterine® wash can be extended, 3 to 5 times the contact time if necessary or by performing regular spraying to maintain a moist environment and reduce pain.

Probable mucosal damage may contraindicate the use of gastric lavage. Warning: risk of gastric perforation.

5. Fire-fighting measures

Suitable extinguishing media: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media: Jets of water can facilitate the spread of fire.

Specific hazards arising from the hazardous product: May release dangerous fumes.

Hazardous combustion products: Carbon monoxide and dioxide. Nitrogen oxides. Ammonia.

Special protective equipment and precautions for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions: No action shall be taken involving any personal risk or if you do not have suitable training or protection. Evacuate surrounding areas. Do not touch or walk through spilled material. Shut off all heating and ignition sources. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Protective equipment and emergency procedures: Avoid dispersal of spilled material, runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution. Use inert absorbent or retention tubes in the event of a large spill.

Methods and materials for containment and cleaning up: Stop leak if without risk. Move containers from spill area. Contain leaks and pick up with non-combustible absorbent materials such as sand, earth or vermiculite. Then, place in an appropriate waste disposal container according to local regulations. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

Precautions for safe handling: Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Avoid exposure - obtain special instructions before use. Avoid contact with eyes, skin and clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

The handling of this product must comply with local regulations. Store in an airtight container located in a dry, well ventilated and soil corrosion resistant cemented. Refer to the storage of the ROHS standards and NFC. Keep away from combustible materials and acids. If the product is stored with other dangerous substances, refer to the NFC segregation table. Containers for corrosive substances shall be kept closed, carry clear identification of their contents and be handled with care. Note: this product attacks certain types of plastic, rubber or coating.

Conditions for safe storage: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Incompatibility: Strong acids and strong oxidizing agents.

8. Exposure Controls/ Personal protection

Control parameters:

Occupational exposure limit values:

United States

No	CAS No :	Common name and synonyms	IDLH NIOSH	Regulatory Limits			Recommended Limits	
				OSHA PEL		California / OSHA PEL	NIOSH REL	ACGIH ® 2019 TLV ®
				ppm	mg/m ³	8-hour TWA (ST) STEL (C) Ceiling	Up to 10-hour TWA (ST) STEL (C) Ceiling	8-hour TWA (ST) STEL (C) Ceiling
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed
3	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed
4	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed
5	25154-52-3	Nonylphenol, mix isomers	Not listed	Not listed	Not listed	Not listed	Not listed	Not listed

IDLH: Immediately Dangerous to Life or Health Concentrations

NIOSH: National Institute for Occupational Safety and Health

OSHA: Occupational Safety and Health Administration

PEL: Permissible Exposure Limits

California / OSHA: California Division of Occupational Safety and Health

REL: Recommended Exposure Limits

ACGIH ®: American Conference of Governmental Industrial Hygienists

TLV ®: Threshold Limit Values

Appropriate engineering controls: When a worker is exposed to a substance identified as having a demonstrated or suspected carcinogenic, mutagenic and/or reprotoxic effect on humans, exposure must be kept to a minimum, even when it remains within the expected standards regardless of the duration of exposure. Recirculation must be prohibited. Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eyes: DO NOT WEAR CONTACT LENSES. Wear anti-splash safety goggles.

Hands: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties.

Respiratory: If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Others: Wear protective clothing with long sleeves and appropriate safety shoes at all times.

9. Physical and chemical properties

Physical state: Liquid

Colour: Amber

Odour: Amine smell

Melting/Freezing point: < 0 °C (32 °F)

Initial boiling point/boiling range: > 130 °C (266 °F)

Flammability: Not applicable

Lower flammable/explosive limit: Not applicable

Upper flammable/explosive limit: Not applicable

Flash point: > 100 °C (212 °F) Closed cup

Auto-ignition temperature: > 350 °C (662 °F)

Decomposition temperature: 250 °C (482 °F)

pH: Not applicable

Kinematic viscosity: > 20.5 mm²/s (at 40 °C)

Solubility (in water): Partially

Partition coefficient – n-octanol/water (Log Kow): > 1

Vapour pressure: < 0.1 mm Hg at 20 °C

Density and relative density: 1.001 kg/L at 20 °C (water = 1)

Relative vapour density: > 1 (air = 1)

Particle characteristics: Not applicable

10. Stability and reactivity

Reactivity: Stable under recommended conditions of storage and handling.

Chemical stability: The product is chemically stable under normal conditions of use. This product is unstable under the following conditions: The product decomposes when exposed to heat.

Possibility of hazardous reactions: No dangerous or polymerization reactions will not occur under normal conditions of use. May ignite if heated strongly and in the presence of an ignition source. May release toxic and corrosive products when heated.

Conditions to avoid: Some risk may be expected of corrosive and toxic decomposition products. To avoid thermal decomposition, do not overheat. Keep away from incompatible products (see section 7).

Incompatible materials: This product can attack certain types of plastic, rubber or coatings.

Hazardous decomposition products: Carbon monoxide and dioxide. Nitrogen oxides.

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11. Toxicological information

	Oral	Dermal	Inhalation gases	Inhalation vapours	Inhalation dusts/mists
ATE _{product}	2678.22 mg/kg	2205.1 mg/kg	N/A	> 20 mg/l	4.4 mg/l

No	CAS No :	Common name and synonyms	LD ₅₀ oral mg/kg	LD ₅₀ skin mg/kg	LC ₅₀ inhalation ppmV 4h - gases	LC ₅₀ inhalation mg/l 4h - vapours	LC ₅₀ inhalation mg/l 4h - dusts-mist
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	> 5000	> 2000	N/A	> 20.00	> 5.00
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	1030	> 2000	N/A	> 20.00	> 5.01
3	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	930	3100	N/A	> 20.00	1.34
4	25154-52-3	Nonylphenol, mix isomers	1620	2140	N/A	> 20.00	> 5.00
5	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	1200	> 5000	N/A	> 20.00	> 5.00

Routes of exposure: This product is absorbed through the respiratory tract, skin and gastrointestinal tract.

Symptoms: This product is irritating and corrosive to skin, eyes, respiratory and digestive tracts. The severity of symptoms can vary depending on the exposure conditions (contact time, product concentration, etc.). The worker may develop cutaneous hypersensitivity.

Delayed and immediate effects: If on skin, this product causes severe burns. Contact with eyes may cause redness, tearing, edema, pain, corneal opacity and even blindness. Inhalation of high concentrations vapors can cause severe burns to the mouth and airways leading to the lungs. High concentration exposure can lead to severe lesions and ulcerations of the esophageal mucosa and gastrointestinal tract. May cause skin sensitization. Studies suggest the possibility of an increase in congenital malformations.

Aspiration hazard	N/A
Skin corrosion - Skin irritation	Yes
Serious eye damage - Serious eye irritation - Eye irritation	Yes
Skin sensitization	Yes
Respiratory sensitization	N/A
Specific target organ toxicity – single exposure	N/A
Specific target organ toxicity – single exposure Category 3 Narcotic effects	N/A
Specific target organ toxicity – single exposure Category 3 Respiratory tract irritation	N/A
Specific target organ toxicity – repeated exposure	N/A

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No	CAS No :	Common name and synonyms	IARC	ACGIH	Mutagenicity	Effect on reproduction
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	Not listed	Not listed	No effects shown.	No effects shown.
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	Not listed	Not listed	No effects shown.	No effects shown.
3	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	Not listed	Not listed	No effects shown.	No effects shown.
4	25154-52-3	Nonylphenol, mix isomers	Not listed	Not listed	No effects shown.	Possible risk of impaired fertility. Possible risk of harm to the unborn child.
5	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	Not listed	Not listed	No effects shown.	No effects shown.

Cancer classification under IARC (International Agency for Research on Cancer)

Group 1: carcinogenic to humans.
 Group 2A: probably carcinogenic to humans.
 Group 2B: possibly carcinogenic to humans.
 Group 3: not classifiable as to its carcinogenicity to humans.
 Group 4: probably not carcinogenic to humans.

Cancer classification under ACGIH (American Conference of Governmental Industrial Hygienists)

Group A1: confirmed human carcinogen.
 Group A2: suspected human carcinogen.
 Group A3: confirmed animal carcinogen with unknown relevance to humans.
 Group A4: not classifiable as a human carcinogen.
 Group A5: not suspected as a human carcinogen.

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12. Ecological information

Ecotoxicity

No	CAS No :	Common name and synonyms	%	Aquatic Ecotoxicity short term	Aquatic Ecotoxicity long term	Terrestrial Ecotoxicity
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	60.00 - 80.00	Not available.	Toxic to aquatic life with long lasting effects.	Harmful to the environment.
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	5.00 - 10.00	Not available.	Harmful to aquatic life with long lasting effects.	No known adverse effect to the environment.
3	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	5.00 - 10.00	Not available.	Harmful to aquatic life with long lasting effects.	No known adverse effect to the environment.
4	25154-52-3	Nonylphenol, mix isomers	5.00 - 10.00	Very toxic to aquatic life.	Very toxic to aquatic life with long lasting effects.	Harmful to the environment.
5	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	5.00 - 10.00	No known adverse effect to aquatic life.	No known adverse effect to aquatic life.	No known adverse effect to the environment.

Persistence and degradability. Bioaccumulative potential. Other adverse effects

No	CAS No :	Common name and synonyms	%	Persistent	Bio-accumulation	Aquatic ecotoxicity
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	60.00 - 80.00	No	Uncertain	Uncertain
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	5.00 - 10.00	Yes	No	No
3	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	5.00 - 10.00	No	No	No
4	25154-52-3	Nonylphenol, mix isomers	5.00 - 10.00	No	No	Yes
5	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	5.00 - 10.00	No	No	No

Degradability: N/A

Mobility in soil: N/A

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13. Disposal considerations

Methods of disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

14. Transport information

	TDG	DOT	IMDG	IATA
UN Number	3267	3267	3267	3267
Proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (méta-Xylènediamine)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (méta-Xylènediamine)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (méta-Xylènediamine)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (méta-Xylènediamine)
Transport hazard class(es)	8	8	8	8
Packing group	II	II	II	II

Canada - ERAP

Not applicable

United States - Reportable Quantities (RQ)

Not applicable

Transport in bulk (according to Annex II of the International Convention for the Prevention of Pollution From Ships, 1973, as modified by the Protocol of 1978 (MARPOL 73/78), and the International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk (IBC Code)):
N/A

Marine pollutant: Yes

TDG: The identification of marine pollutant is not required for transport by ground.

IMDG: The mark « marine pollutant » is not required when the substance is carried in quantities <= 5L or <= 5 Kg.

Exemption for limited quantity: 1 L

In accordance with the Canadian Transport of Dangerous Goods regulations by Road, we use the 1.17 exemption when applicable. In accordance with 49 CFR article 172.315 for transportation by a mode other than air, we use the Limited quantities exemption when applicable.

Other exemptions: No other exemption.

Special precautions: Not applicable

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15. Regulatory information

United States

No	CAS No :	Common name and synonyms	%	TSCA	PROP-65	RTK
1	68410-23-1	Polyamide resins. Polyethylenepolyamine: Fatty acids, C18-unsaturated, dimer condensate	60.00 - 80.00	X		
2	2855-13-2	Isophoronediamine. 3-Aminoethyl-3,5,5-trimethylcyclohexylamine	5.00 - 10.00	X		X
3	1477-55-0	m-Xylenediamine. m-Phenylenebis(methylamine)	5.00 - 10.00	X		X
4	25154-52-3	Nonylphenol, mix isomers	5.00 - 10.00	X		
5	90-72-2	2,4,6-Tri(dimethylaminomethyl)phenol	5.00 - 10.00	X		

The classification of the product and the SDS were developed in accordance with HCS 2024.

16. Other information

Date: 2025-02-13

Version: 1

Notice to reader: The manufacturer hereby declares that the information disclosed herein have been based on governmental sites and/or raw material supplier's. The manufacturer has no control over the nature and content of such information. The manufacturer fully reproduces all the information it holds on the constituent of the product, at the time it is manufactured. The manufacturer does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. By this data sheet, the manufacturer hereby discloses all the potential dangers it has knowledge of and which might be related to the using or manipulation of the product in order to allow the proper care to be brought and use with regard to the product. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist and notification is hereby given to the user. Notice is hereby given that injury can derive therefrom if the foregoing is not respected. The manufacturer assumes no responsibility for personal and/or material damage, lost or injury of whichever nature caused or which may occur following the wrongful, inappropriate, negligent or abusive use or handling of the product or from not having read the herein contained information.